Aluminum Chloride-Catalyzed Formation of 2,5-Dichloro-2,5-dimethylhexane from tert-Butyl Chloride

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tert-Butyl chloride produces about 1% of 2,5-dichloro-2,5-dimethylhexane when contacted briefly with aluminum chloride near 0°. The significance of this result to the mechanisms of some alkylation and isomerization reactions is discussed.

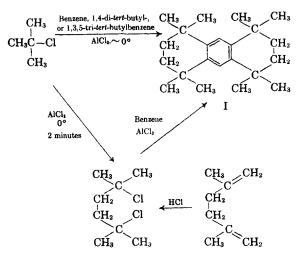
In work described in 1953, Schlubach and Fran zen^1 obtained 2,5-dichloro-2,5-dimethylhexane, a crystalline solid melting about 64°, as a by-product of the reaction of tert-butyl chloride and acetylene in the presence of aluminum chloride and made an unsuccessful attempt to isolate it from a room temperature reaction of aluminum chloride with tertbutyl chloride alone.

Several years ago, during a study of the aluminum halide-catalyzed exchange of halogen and hydrogen between alkyl halides and saturated hydrocarbons,² a small amount of a solid having the composition and properties of 2,5-dichloro-2,5-dimethylhexane was obtained from a reaction of aluminum chloride with tert-butyl chloride near $0^{\circ.3}$ This early work has now been repeated and the solid has been identified as 2,5-dichloro-2,5-dimethylhexane by means of a mixture melting point. The yield was about 1% of the tert-butyl chloride converted. This dichloride is also produced, along with 10-17% of tert-butyl chloride, from tert-amyl chloride in the presence of hydrofluoric acid.⁴

The formation of even so little as 1% of 2,5-dichloro-2,5-dimethylhexane from tert-butyl chloride and aluminum chloride gains significance from recent work of Barclay and Betts,⁵ who showed that a high-melting hydrocarbon obtained in quantity from the aluminum chloride-catalyzed alkylation of benzene,⁶ 1,4-di-tert-butylbenzene,^{6,7} or 1,3,5tri-tert-butylbenzene⁵ with tert-butyl chloride is identical with 1,1,4,4,5,5,8,8-octamethyl-1,2,3,4,5,-6,7,8-octahydroanthracene (I) prepared by the aluminum chloride-catalyzed alkylation of benzene

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with 2.5-dichloro-2.5-dimethylhexane.^{5,8} The relationships among these phenomena are shown by the chart.



Furthermore, 2,5-dimethylhexane and other dimethylhexanes are found among the products of the acid-catalyzed alkylation of isobutane⁹ or aluminum bromide-catalyzed isomerization of 2,2,4-trimethylpentane,¹⁰ for example, reactions in which, like those involved here, a *tert*-butyl positive ion is a postulated intermediate. Whatever may be the mechanism of formation of 2,5-dichloro-2,5-dimethylhexane or of the hydrocarbon I from tert-butyl chloride may therefore also be the mechanism of formation of dimethylhexanes in these other acidcatalyzed reactions, especially since hydrocarbon isomerization by shift of a methyl along a chain of fixed length is well known to be facile and rapid in the presence of acidic catalysts.¹¹

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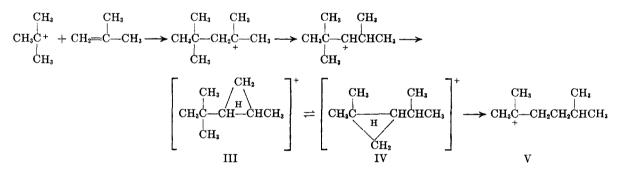
In order to explain the formation of the hydrocarbon I from *tert*-butyl chloride and *p*-di-*tert*butylbenzene, Barclay and Betts proposed a route with 1,3,5-tri-*tert*-butylbenzene as an intermediate.⁵ The results presented here suggest as an alternative route the direct formation of the 2,5-dimethylhexyl carbon skeleton from *tert*-butyl chloride followed by displacement of *tert*-butyl by 2,5-dimethyl-2-hexyl on the aromatic nucleus. Cyclization may then occur through formation of a positive center at the remaining tertiary carbon on the 2,5-dimethyl-2hexyl side chain.

The large amount of hydrocarbon I obtainable¹² indicates that the *tert*-butyl system is a potential reservoir for the 2,5-dimethylhexyl system and that a poly-*tert*-butylbenzene is a particularly efficient trap for the 2,5-dimethylhexyl system. In the absence of such an effective trap, presumably a small steady-state concentration of the 2,5-dimethylhexyl system is built up and appears as 2,5-dichloro-2,5-dimethylhexane in the product of reaction of aluminum chloride with *tert*-butyl chloride alone and as isomeric dimethylhexanes in products of the acid-catalyzed alkylation of isobutane and the aluminum bromide-catalyzed isomerization of 2,2,4trimethylpentane. dimethyl-4-hexyl positive ion¹³ is also unattractive because of its length and because of its use of high energy primary carbonium ions. An alternative mechanism, attractive because it avoids use of a high energy primary carbonium ion, involves a nonclassical "protonated cyclopropane" structure for an intermediate carbonium ion.¹⁴

Stability may be ascribed to the protonated cyclopropane system III \rightleftharpoons IV because of the numerous structures that may be written for it.¹⁴ Structure IV has options of opening to the 2,5-dimethylhexyl, 2,2,4-trimethylpentyl, or 2,3,4-trimethylpentyl structures, all of which are found in products of acid-catalyzed alkylation and isomerization reactions.^{9,10}

Under the conditions of the experiment described here, the 2,5-dimethyl-2-hexyl ion (V) would be expected to acquire a chloride ion to form 2-chloro-2,5-dimethylhexane, which then would be expected to undergo the well-known rapid exchange of tertiary hydrogen for halogen with *tert*-butyl chloride,² leading to 2,5-dichloro-2,5-dimethylhexane.

Acknowledgment. The author is indebted to Miss Eve Ehrenfeld for a sample of 2,5-dimethyl-1,5-hexadiene.



As to the mode of formation of the 2,5-dimethylhexyl system from the *tert*-butyl system, the most simple but least attractive mechanism involves rearrangement of the *tert*-butyl positive ion to the isobutyl positive ion by hydride shift, followed by attachment of the isobutyl positive ion to isobutylene. A proposed route involving rearrangement of the 2,3,4-trimethyl-1-pentyl positive ion to the 2,3-

EXPERIMENTAL

2,5-Dichloro-2,5-dimethylhexane from tert-butyl chloride. (i). Details of an early experiment may be found in Reference (3) in which the solid dichloride was isolated by careful fractionation of a product of contacting tert-butyl chloride with aluminum chloride near 0° .

(ii). Powdered anhydrous aluminum chloride (7.0 g., 0.053 mole) was placed in a 1-l. three-necked flask fitted with a Hershberg stirrer,¹⁵ a dropping-funnel, and a thermometer held in a cork notched for the escape of gaseous products. The flask was surrounded with an ice-bath and 100 g. (1.08 mole) of cold *tert*-butyl chloride was added from the dropping-funnel with stirring in the course of 23 seconds. Hydrogen chloride was evolved. The thermometer registered 2°. Two minutes from the start of addition of the *tert*-butyl chloride, 45 ml. of cold water was added rapidly from

⁽¹²⁾ Published data are insufficient to determine the maximum yield of compound I obtainable from *tert*-butyl chloride. Barclay and Betts⁶ obtained 20 g. (0.067 mole) of slightly impure I from an experiment using 0.25 mole of *p*-di-*tert*-butylbenzene (II) and 2.7 moles of *tert*-butyl chloride. According to the stoichiometry of the reaction, four moles of *tert*-butyl chloride are consumed for each mole of I produced (two moles of isobutane being produced also). In the experiment mentioned, therefore, 0.268 mole, or about 10%, of the *tert*-butyl chloride charged was consumed in the reaction:

⁴ tert-C₄H₉Cl + C₁₄H₂₂ \longrightarrow 2 *i*-C₄H₁₀ + C₂₂H₃₄ + 4 HCl II I

⁽¹³⁾ Reference 9(b), p. 5029.

⁽¹⁴⁾ Cf. D. P. Stevenson, C. D. Wagner, O. Beeck, and J. W. Otvos, J. Am. Chem. Soc., 74, 3276 (1952); see J. D. Roberts, C. C. Lee, and W. H. Saunders, J. Am. Chem. Soc., 76, 4506 (1954) for an atomic orbital representation of a "protonated cyclopropane."

⁽¹⁵⁾ E. B. Hershberg, Ind. Eng. Chem., Anal. Ed., 8, 313 (1936).

the dropping-funnel. The temperature rose to 36° . Stirring was continued until the temperature dropped to 20° . The organic layer was separated, washed with two small portions of ice-water, and dried with 3 g. of potassium carbonate.

The product (88 g.) was distilled from a 125-ml. Claisen flask. The following fractions were obtained:

	B.p. range,	Wt.,
No.	°C.	g.
1	40-70	67
2	70–96	5
	Residue	15
	Continued at 25 mm.	
3	3075	6
4	75-110	3
	Residue	2

Fraction 4 was left in a refrigerator overnight, but failed to crystallize. Consequently, fraction 3 was redistilled at 25 mm. and yielded 4.5 g. boiling at $30-70^{\circ}$ and a small residue to which fraction 4 was added; and distillation was continued at 20 mm. There were obtained 2 g. boiling at $70-96^{\circ}$ and a 1-g. residue. The last volatile fraction deposited white crystals on being cooled in an ice-bath. It was filtered with suction and the solid was spread on filter paper and dried in the air for several minutes. Yield: 283 mg., m.p. $50-63^{\circ}$. Recrystallization from petroleum ether yielded 214 mg., melting at $63-67^{\circ}$.

Identification by mixture melting point. 2,5-Dichloro-2,5dimethylhexane was prepared by addition of HCl to a 50%alcoholic solution of 2,5-dimethyl-1,5-hexadiene.⁶ The crude product was crystallized from petroleum ether, m.p. 63-66.5°. Mixed with the solid obtained in experiment (*ii*) above, the melting point was 63-66.5°. The two substances were identical in crystalline form, odor, and melting behavior.

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